



Landesgewerbeanstalt Bayern

Product Division

Institute for Product Testing
and Quality Assurance

Quality Certificate



The LGA (Landesgewerbeanstalt Bayern)

corporation of public law
confirms herewith that the enterprise

HETTICH INTERNATIONAL GMBH & CO KG
32269 Kirchlingern

arranges for testing and controlling continuously the products

Systema Top 2000 Office storage furniture - filing cabinets
(outer dimensions 800 x 800 mm) provided with hang-up system and (extra
broad) drawer on Quadro-duplex slide (550N) with 3 resp. 6HE front
(150mm/300mm),

Thickness of material of hang-up system and activator: 1,0mm
Lock system Stop Control

acc. to the conditions laid down in the general contract.
The quality criteria listed below are fully met.

Quality requirements	Results
Strength, stability	DIN 4554: 12.86
Durability	80 000 cycles
Dynamic pull-out strength	1,0 m/s outstop rate
Wear test of lock system	with reference to DIN 68 858
Deformation of drawer bottom	< 1/75 of the depth
Quality assurance	External- and internal inspection
Static tensile force to open violently	> 900N

Nuernberg, 13.01.2003

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Head of Quality Assurance

Quality Certificate No. 694

LGA-test-report No. 336 1410/3
334 1474 6

Dipl.-Ing. (FH) R. Heym
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